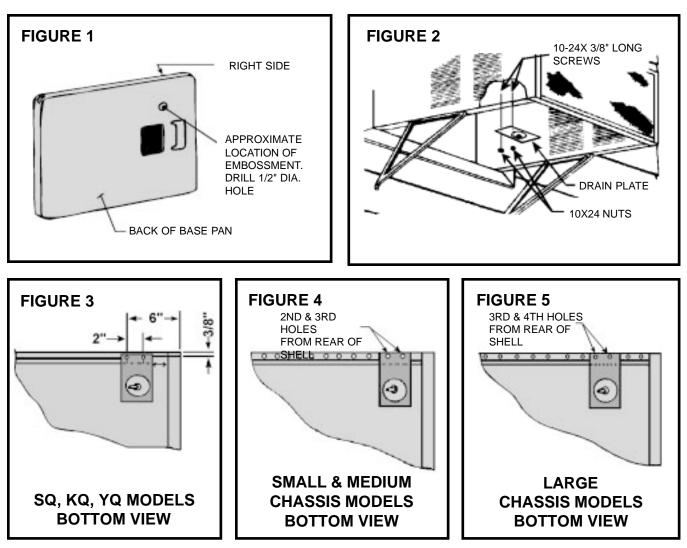
Friedrich INSTALLATION INSTRUCTIONS

FOR DC-2 DRAIN KIT

- **STEP 1** Before sliding chassis into outer shell, turn chassis on its side and add drain hole by drilling ½" diameter hole as shown in Figure 1.
- **STEP 2** DC-2 mounts to the bottom of the outer shell as shown in Figure 2 on the right side as you face the unit. Use two (2) 10 24 x 3/8" long machine screws and 10 24 hex nuts provided.
- **STEP 3** SQ, KQ, YQ Models Drill two ¼" holes in outer shell as shown in Figure 3. Also drill a 3/8" diameter hole in the base pan 3½" from the back and 3½" from right side.
- **STEP 4** Small and Medium Chassis Models Mount in second and third holes from the rear of shell; See Figure 4.
- **STEP 5** Large Chassis Models Mount in third and fourth holes from the rear of shell; see Figure 5.
- **STEP 6** Connect a suitable length of garden hose or other tubing to end of the drain tube to drain the condensate away.



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