

Friedrich

INSTALLATION INSTRUCTIONS

FOR DC-2 DRAIN KIT

- STEP 1** Before sliding chassis into outer shell, turn chassis on its side and add drain hole by drilling $\frac{1}{2}$ " diameter hole as shown in Figure 1.
- STEP 2** DC-2 mounts to the bottom of the outer shell as shown in Figure 2 on the right side as you face the unit. Use two (2) 10 - 24 x $\frac{3}{8}$ " long machine screws and 10 - 24 hex nuts provided.
- STEP 3** SQ, KQ, YQ Models - Drill two $\frac{1}{4}$ " holes in outer shell as shown in Figure 3. Also drill a $\frac{3}{8}$ " diameter hole in the base pan $3\frac{1}{2}$ " from the back and $3\frac{1}{2}$ " from right side.
- STEP 4** Small and Medium Chassis Models - Mount in second and third holes from the rear of shell; See Figure 4.
- STEP 5** Large Chassis Models - Mount in third and fourth holes from the rear of shell; see Figure 5.
- STEP 6** Connect a suitable length of garden hose or other tubing to end of the drain tube to drain the condensate away.

